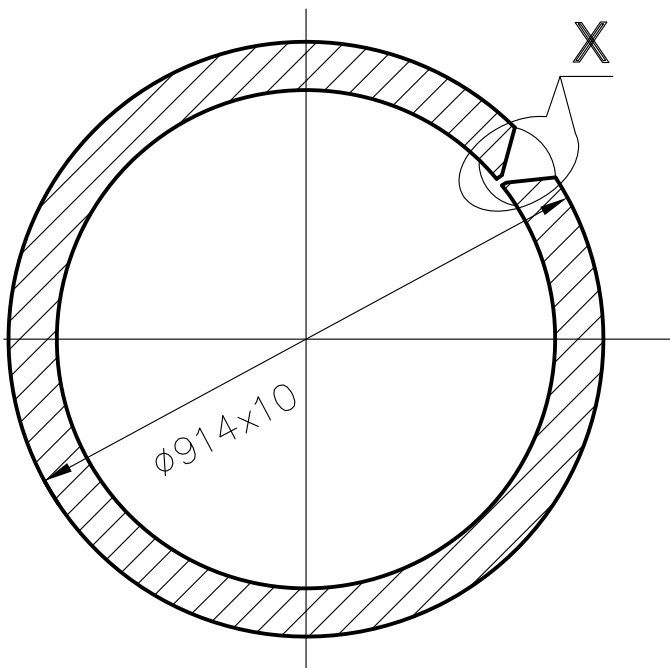
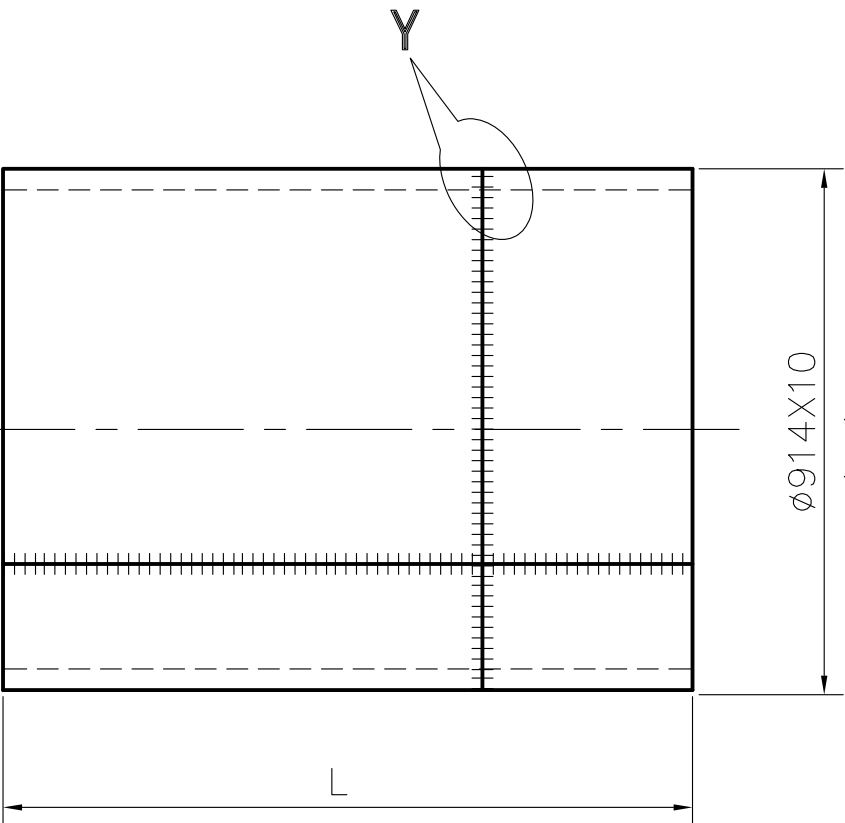
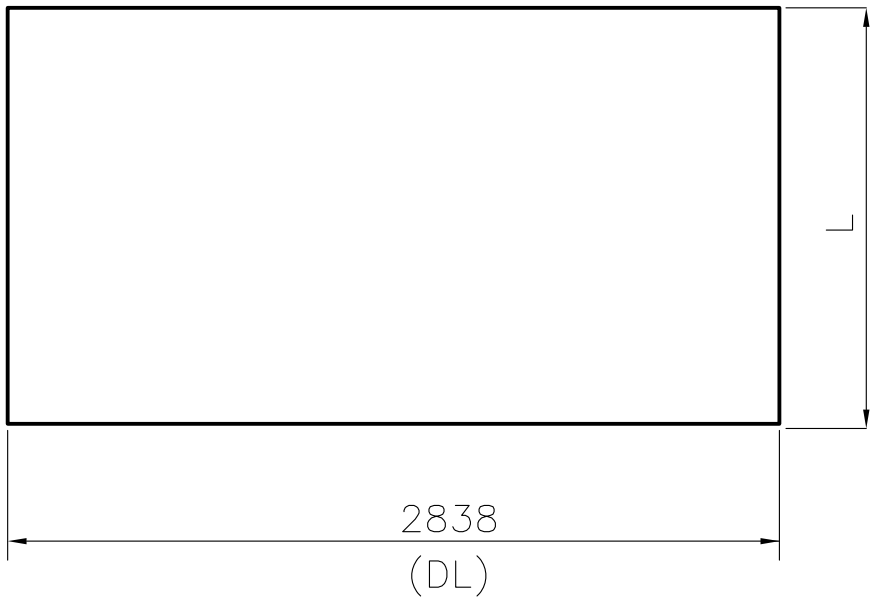


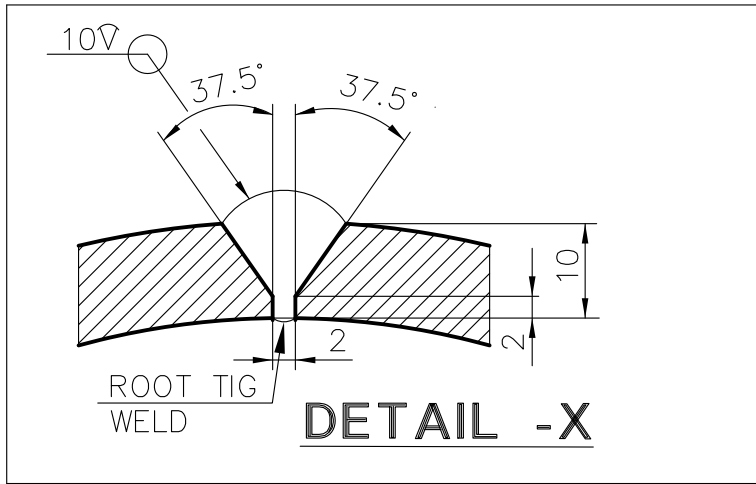
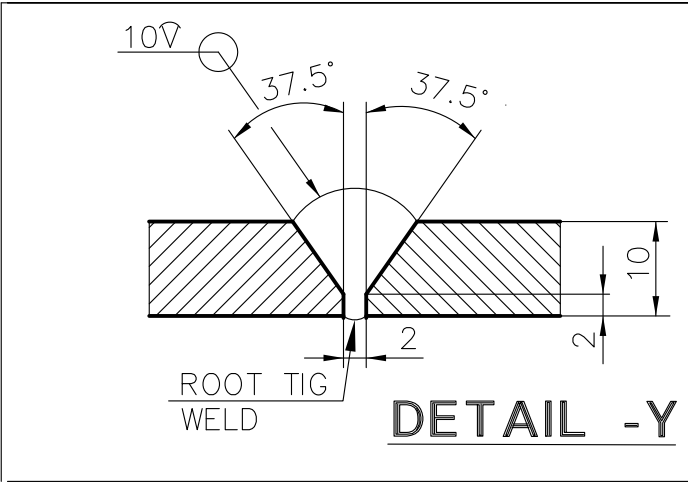
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3-80-494-31309

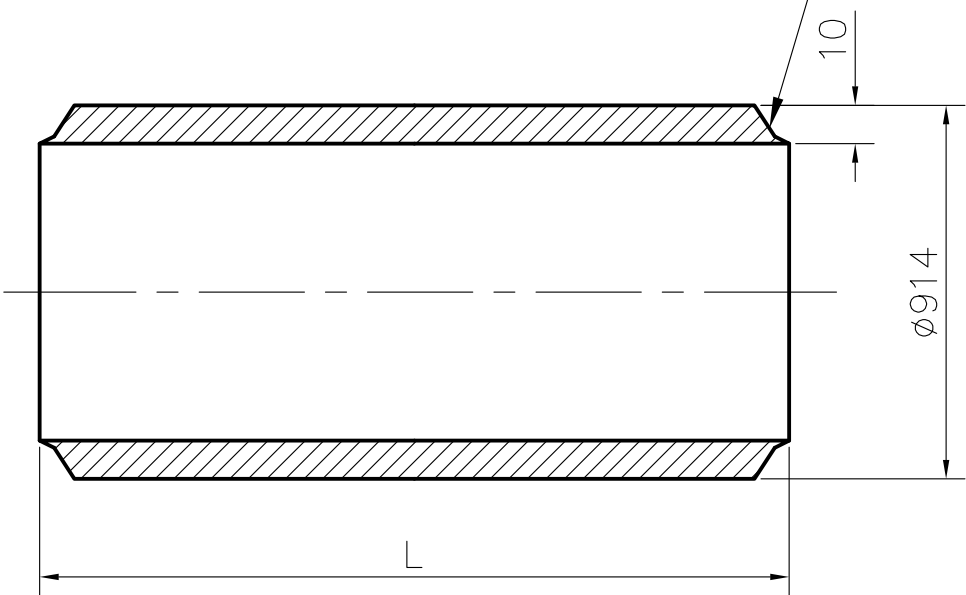
DRAWING No



VIEW-P



EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STY-D, d1 =894.0

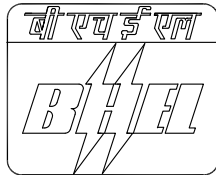
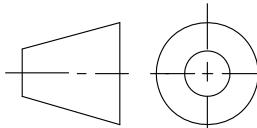


REV	DATE	ALTERED	REV	DATE	ALTERED
02		APPROVED	01		APPROVED
ZONE			ZONE		

NOTES:-

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED
- 2 ONLY ONE LONGITUDINAL JOINT (WELD) IS ALLOWED.
- 3 PAINTING & TESTING SHALL BE DONE AS PER APPLICABLE QP.
- 4 MAXIMUM TWO NOS OF CIRCUMFERENTIAL JOINTS MAY BE PERMITTED. HOWEVER FOR PIPE LENGTH LESS THAN 2000MM NO CIRCUMFERENTIAL JOINT IS PERMITTED.
- 5 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.

VAR NO.	L (MM)	WEIGHT (KG)	REMARKS
01	1521	338.885	ST. PIPE
02	1221	272.003	ST. PIPE
03	3931	875.746	ST. PIPE
04	1871	416.839	ST. PIPE
05	3094	689.309	ST. PIPE
06	2736	609.853	ST. PIPE
07	1313	292.491	MITRE BEND
08	1113	247.981	MITRE BEND

		PLATE 10 X 2838 X L	3-80-494-31309				15 942 109 0000	C	--	--													
							SA 515 GR 70																
VAR NO.	DESCRIPTION		DRAWING NO.		ITEM NO.	MATERIAL CODE		A	UNIT WT.														
					VAR NO.	MATERIAL SPEC.		C	QTY.														
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI <table><tr><td>DRN</td><td>NAME EZHIL KUMAR M</td><td>SIGN. -SD.-</td><td>DATE 06.03.14</td><td rowspan="3">NO OF ITEMS</td></tr><tr><td>CHD</td><td>SARAVANAN.C</td><td>-SD.-</td><td>06.03.14</td></tr><tr><td>APPD</td><td>KVR</td><td>-SD.-</td><td>06.03.14</td></tr></table>											DRN	NAME EZHIL KUMAR M	SIGN. -SD.-	DATE 06.03.14	NO OF ITEMS	CHD	SARAVANAN.C	-SD.-	06.03.14	APPD	KVR	-SD.-	06.03.14
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APPD	KVR	-SD.-	06.03.14																				
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION			ITEM No.															
CODE	C /M /F		N.T.S																				
TITLE				CARD CODE	DRAWING No.			REV															
PLATE FORMED PIPE (OD914X10)				U 01	3-80-494-31309			00															